

H. L. Worden Co.

"Make a Lamp" System

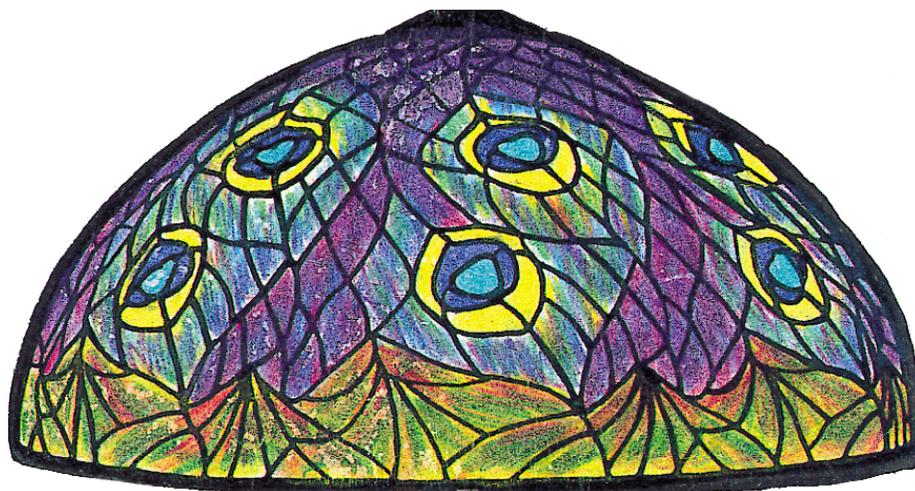
GF16-11 Peacock T 16"

Rev. 1/11

Cartoon Pattern Packet

Lamp Specifications

No. Glass Pieces: 648
 Glass Needed: 8.5 sq. ft.
 Diameter: 16"
 Height: 8"
 Aperture: 3"
 Design Repeats: 8



Needed to make this lamp

Pattern Packet No. GF16-11*
 FullForm™ No. GF16**
 Stained Glass
 3" Vase Cap***
 Lamp Base or Hanging Hardware
 to Swag

Additional Items Needed

Basic Supplies
 Basic Tools

*No. GF16-11 Pattern Packet

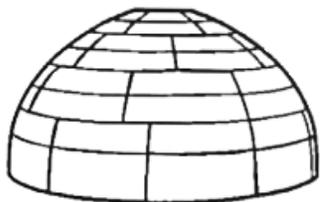
Includes:

1 Paper Pattern Sheet
 4 MagicStrip™ Sheets
 1 Instructions
 1 Color Key w/ Glass Descriptions

**No. GF16 FullForm™

360° form embossed and
 numbered to accept glass

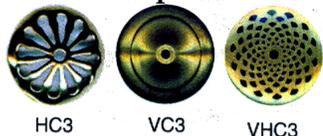
Lamp Color	Key	Description	Glass Type	Sq. Ft.
R		Upper/Lower Bgd Feathers	Blue/Purple Opal	2.75
S		Feathers Around Eye	Green/Purple Opal	2.5
T		Lower Tail Feathers	Brown/Green Opal	1.75
Y		Outer Ring of Eye	Yellow/Gold Opal	.75
X		Inner Ring of Eye	Dark Blue Opal	.5
W		Eye	Blue/gr or Emerald Opal	.25



placement guides (cartoon)

One Reusable FullForm™ is used
 to make this 8-repeat design

***4" Vase Cap



Need One 3" (7.6cm) Vase Cap
 Sold Separately

Paper Pattern
 MagicStrips™
 MADE IN USA

FULL FORM CONSTRUCTION TIPS

Follow the Basic Method detailed in the WordenSystem™ Instruction Manual.

- (1) Select, cut, trim, and pin all stained glass pieces over the MagicStrip™ cartoon on the form. **COMPLETELY COVER THE FORM.** Use glass headed pins or common pins. Be sure to push the pins all the way in to hold each glass piece securely.
- (2) To ensure the vase cap will be level: If using a positioner; place vase cap at the top of the form; secure with a lock nut; cut and fit glass to the vase cap; tack solder before removing shade from the form.
If not using positioner: place a 4" threaded rod through the hole in the form; place vase cap at top of the form; put a second vase cap or a check ring or washer inside the form; secure with lock nuts at both ends of the rod; cut and fit glass to the vase cap as above. If necessary, trim the top of the form to fit the vase cap in place.
- (3) To foil, pull the pins part way out, just far enough to remove each glass piece one at a time; foil & repin.
- (4) Tack solder all glass pieces together. Wipe and burnish with a wet cloth to stop oxidation.
- (5) Remove all of the pins. Leave the lamp on the form and make a flat seam by tinning all exposed copper foil. Wipe and burnish with a wet cloth.
- (6) **DO NOT BUILD ROUNDED SEAMS ON THE FORM.** Remove the lamp and fill and then build the inside seams then do the outside.
By filling the inside first, any flow through will be removed when building the outside seams.

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Decatur IL

