

H. L. Worden Co.
"Make a Lamp"
System

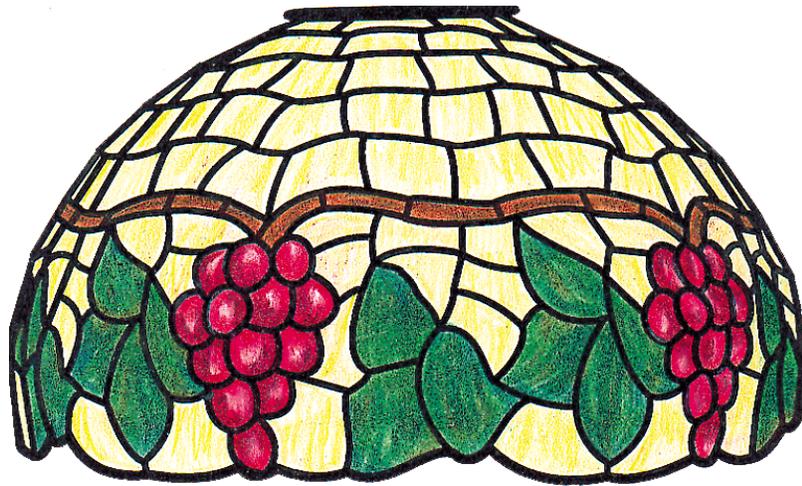
G19.5-5 Wine Connoisseur

Rev. 1/11

Cartoon Pattern Packet

Lamp Specifications

No. Glass Pieces: 252
 Glass Needed: 9 sq. ft.
 Diameter: 19.5"
 Height: 12"
 Aperture: 4"
 Design Repeats: 6



Needed to make this lamp

Pattern Packet No. G19.5-5*
 SectionalForm™ No. G19.5**
 Stained Glass
 4" Vase Cap***
 Lamp Base or Hanging Hardware
 to Swag

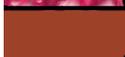
Additional Items Needed

Basic Supplies
 Basic Tools

***No. G19.5-5 Pattern Packet**

Includes:

1 Paper Pattern (black) Sheet
 1 MagicStrip™ (blue) Sheets
 1 Instructions
 1 Color Key w/Glass Descriptions

Lamp Color	Key	Description	Glass Type	Sq. Ft.
 A	Background	Amber Opal	5	
 L	Leaves	Dk. Green Opal	2	
 G	Grapes	Red Opal	1.5	
 S	Stems	Brown Opal	.5	

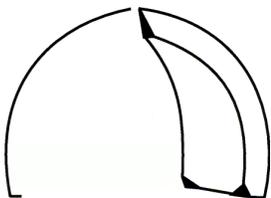
****No. G19.5**

SectionalForm™

Sectional form embossed and
 numbered to accept glass

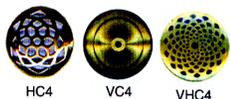
place

One



Reusable SectionalForm™ is used
 to make this 6-repeat design

***** 4" Vase Cap**



Need One 4" (10.2cm) Vase Cap
 Sold Separately

Paper Pattern
 MagicStrips™
 MADE IN USA

Sectional Form Construction Update

New easy time saving techniques that make lamp crafting more fun. To assure that the completed lamp is perfectly round and the form is not melted from solder flow through, follow the steps below. Refer to the manual.

- (1) Cover the form with parts - hold with pins.
- (2) Pull pins part way out, foil and repin.
- (3) Tack solder all parts together.
- (4) Flatten the solder tacks out and tin the exposed foil on the outside with a flat seam. - DO NOT FILL OUTSIDE SEAMS ON FORM.
- (5) REMOVE the glass sections as they are completed and store.

(6) USE SOLDER LOOPS. The discovery of solder loops to hold the sections until they are fastened together is so easy to do. You can adjust the glass sections by bending the sections slightly if necessary for a perfectly round fit before tack soldering together.

(7) The lamp is now ready to complete. Fill and build all the inside seams, then do the outside. By filling the inside first any solder flow through will be removed when building the outside seams. If you are making several lamps consider using Worden Lamp Positioner to build seams it works great.

Make copies of this picture and color to try different color combinations for your lamp. Use the paper pattern for glass description.



GlassHouseStore.com
Decatur IL

