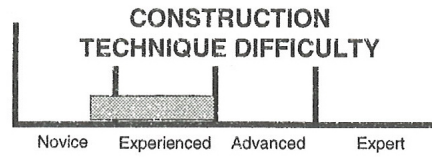
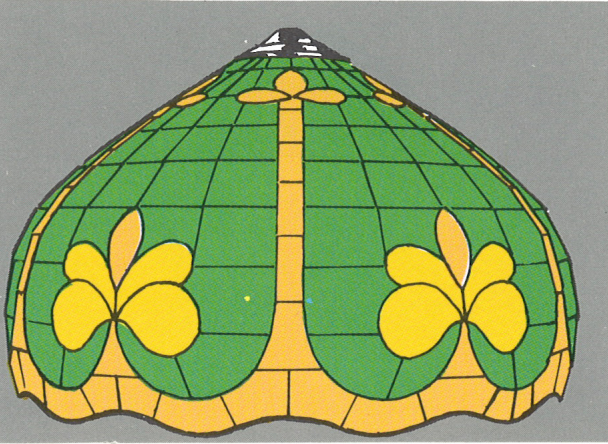


No. C20-9 Fleur-De-Lis T

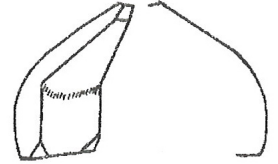


No. Glass Pieces 318
 Glass Needed 9.0 Sq.Ft. (.83sq.m)
 Diameter 20" (51cm)
 Height 11" (28cm)
 Aperture 4 1/5" (10.2/13cm)
 Design Repeats 6
 Form Repeats 6

Supplies Needed: 4# (3kg) 50/50 Solder
 3 Rolls 3/16" (4mm) or 7/32" (5mm) Copper Foil
 10' (3m) Soft Copper Wire or Braid
 1-4 1/5" (10.2/13cm) Vase Cap

Packet Includes:

- 1 Paper Pattern Sheet
- 1 Magic Strip™ Sheet
- 1 Instructions
- 1 Color Key
w/Glass Descriptions
- 1 5" Glass Band & Crown Jig
- 1 Crown Installation Sheet



Need One Blank No. C20-P
 SectionalForm™
 Sold Separately

Glass Manufacturer's Guide

Key	Description	Glass Color and Type	Amount	Metric	Armstrong	Kokomo	Uroboros	Wissmach	Youghiogheny
E, E1, Cr	Background	Green Opal	6.0 sq.ft.	.55 sq.m	3218-S	98	65-74	191-D	1431SP
D1	Design 1	Orange/Amber Opal	2.0 sq.ft.	.18 sq.m	1086-S	13	60-61	25	1302SP
D2	Design 2	Yellow/Lt. Amber Opal	1.0 sq.ft.	.09 sq.m	017-S	212	60-915	1-DG	Laburnum

No. C20-9 Fleur-De-Lis T

A geometric background with a stylized Iris motif the Fleur-de-Lis T Shade is a composite reproduction of original Fleur-de-Lis Tiffany shades as pictured on page 64 #89 of "The Lamps of Tiffany" by Dr. Egon Neustadt. The Iris motif along the bottom border appears centered between stems supporting three-fold leaves touching the top aperture. The flowers in the original lamp were yellow and orange glass; the background glass a dark green fading to pale almost white near the bottom.

Construction Tips

The Paper Pattern is designed to be used two ways:

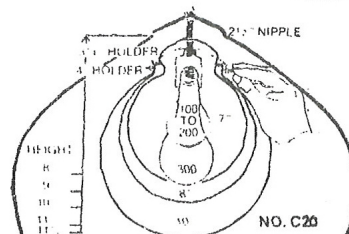
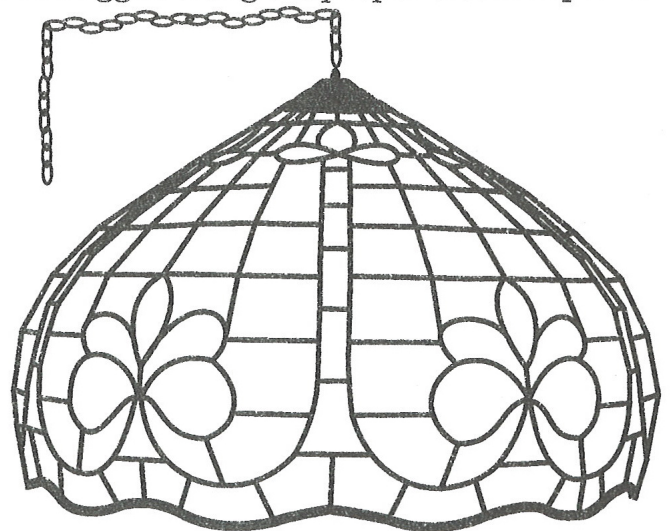
- (1) To use as individual patterns...just like the other pattern pieces. Cut out on the outside edge of the printed lines and cut in the center of the lines between.
- (2) To use as one pattern piece...this allows the glass color grain to extend from one piece to the other. Position the pattern group on the selected glass and draw around with a fine line glass marking pen. On both sides make reference marks for the lines between. After removing the pattern, use a straight edge to draw the lines that are between.

Note: If crown is used do not use pattern pieces E87. Use the enclosed Crown Pattern & Jig.

Every pattern piece hand cut to fit on the form with a pin's width or less between each piece.

Displaying Your Lamp

This 20" (51 cm) diameter and 11" (28 cm) deep lamp shade was designed for a table base or it may be swagged using the proper electrical parts.



Paper Pattern
 MagicStrips™
 MADE IN USA



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