

H. L. Worden Co.
"Make a Lamp"
System

G13-3S Spider & Web T

Rev.12/12

Cartoon Pattern Packet

Lamp Specifications

No. Glass Pieces: 522
 Glass Needed: 4 sq. ft.
 Diameter: 13"
 Height: 6"
 Aperture: 3"
 Design Repeats: 6



Needed to make this lamp

Pattern Packet No. G13-3*
 SectionalForm™ No. G13**
 Stained Glass
 3" Vase Cap***
 Lamp Base or Hanging Hardware
 to Swag

Additional Items Needed

Basic Supplies
 Basic Tools

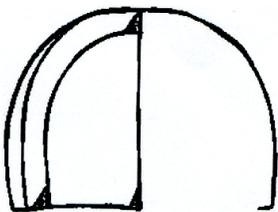
***No. G13-3 Pattern Packet**

Includes:

1 Paper Pattern Sheet
 2 MagicStrip™ Sheets
 1 Instructions
 1 Color Key w/ Glass Descriptions
 1 Sideboard

****No. G13 SectionalForm™**

Sectional form embossed and
 numbered to accept glass
 placement guides (cartoon)



One Reusable SectionalForm™ is
 used to make this 6-repeat design

*****3" Vase Cap**



Need One 3" Vase Cap
 Sold Separately

Lamp

Color	Key	Description	Glass Type	Sq. Ft.
Yellow/Green Opal	S	Background	Yellow/Green Opal	4

The vase cap represents the spider's body. The spider's legs are constructed from small pieces of glass covered with copper foil and solder.

The legs (black patterns) No. 22, 22a, 35, 48, 61, 73 & 74 are sculptured of glass covered with a solder overlay. Pattern parts No. 81 to 86 also are covered on both sides with solder and placed on edge over Nos. 22, 22a, 35, 48 61, 73 & 74 to give a lifelike three-dimensional appearance.

Paper Pattern
 MagicStrips™
 MADE IN USA

Sectional Form Construction Update

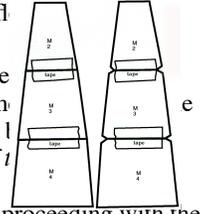
New easy time saving techniques that make lamp crafting more fun. To assure that the completed lamp is perfectly round and the form is not melted from solder flow through, follow the steps below. Refer to the manual.

- (1) Cover the form with parts - hold with pins.
- (2) Pull pins part way out, foil and repin.
- (3) Tack solder all parts together.
- (4) Flatten the solder tacks out and tin the exposed foil on the outside with a flat seam. - DO NOT FILL OUTSIDE SEAMS ON FORM.
- (5) REMOVE the glass sections as they are completed and store.
- (6) USE SOLDER LOOPS. The discovery of solder loops to hold the sections until they are fastened together is so easy to do. You can adjust the glass sections by bending the sections slightly if necessary for a perfectly round fit before tack soldering together.
- (7) The lamp is now ready to complete. Fill and build all the inside seams, then do the outside. By filling the inside first any solder flow through will be removed when building the outside seams. If you are making several lamps consider using Worden Lamp Positioner to build seams it works great.

Strip Grid Cutting

For fast, easy cutting, background may be assembled in strips vertically. Assemble grid vertically so that color film extends from one part to the next.

Vertical: Arrange the background pieces together illustration with no space between. Fasten together tape. Notch out between the pieces so a line can be cut with a straight edge. *Score in the center of the parts.*



Score, break and check fit of one section before proceeding with the balance of the parts. Fig. B Fig. C
Tape Pattern Together

GlassHouseStore.com
Decatur IL

